L	Hits	Search Text	DB	Time stamp
Number				
1	237	(active near2 matrix) with (light near2 emitting near2 diode)	USPAT; US-PGPUB	2004/08/26 13:19
2	127	((active near2 matrix) with (light near2 emitting near2 diode)) and source and drain	USPAT; US-PGPUB	2004/08/26
3	68	(((active near2 matrix) with (light near2 emitting near2 diode)) and source and drain) and @ad<20020711	USPAT; US-PGPUB	2004/08/26 13:19
4	115	(active near2 matrix) with (light near2 emitting near2 diode)	EPO; JPO; DERWENT; IBM_TDB	2004/08/26 12:59
5	14	((active near2 matrix) with (light near2 emitting near2 diode)) and source and drain	EPO; JPO; DERWENT; IBM_TDB	2004/08/26 12:59
6	3	(("6365916") or ("5910829") or ("5402141")).PN.	USPAT; US-PGPUB	2004/08/26 13:15
7	180	(LG adj philips) and (active near2 matrix)	USPAT; US-PGPUB	2004/08/26 13:19
8	132	((LG adj philips) and (active near2 matrix) ) and @ad<20020711	USPAT; US-PGPUB	2004/08/26 13:20
9	132	matrix)) and @ad<20020711) not ((((active near2 matrix) with (light near2 emitting near2 diode)) and source and drain) and @ad<20020711)	USPAT; US-PGPUB	2004/08/26 13:20
10	100	<pre>((((LG adj philips) and (active near2 matrix) ) and @ad&lt;20020711) not ((((active near2 matrix) with (light near2 emitting near2 diode)) and source and drain) and @ad&lt;20020711)) and source and drain</pre>	USPAT; US-PGPUB	2004/08/26

US-PAT-NO:

6515428

DOCUMENT-IDENTIFIER: US 6515428 B1

TITLE:

Pixel structure an organic

light-emitting diode display

device and its manufacturing method

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Brief Summary Text - BSTX (2):

The present invention relates generally to a pixel structure of an organic

light -emitting diode (OLED) display device and its manufacturing method, and

more particularly to a pixel structure of an active matrix full-color OLED

display device and its manufacturing method.

Brief Summary Text - BSTX (6):

U.S. Pat. No. 5,550,066 discloses a process for making a pixel structure

of a thin-film-transistor organic electroluminescent display device. FIG. 1a

and FIG. 1b show respectively a diagrammatic plan view and a cross-sectional

view of this conventional TFT-OEL device. As shown in FIG. la, the pixel

structure of a TFT-OEL device 100 comprises mainly two thin film transistors

101 and 102, a storage capacitor 103, and a light emitting OEL pad 104 arranged

on a substrate. The TFT 101 is the switching transistor with the source bus

105 as the data line and the gate bus 106 as the gate line. The ground bus 107

is located above the gate bus 106 and below the storage capacitor 103. The

source electrode of the TFT 101 is electrically connected to a source bus and

the gate electrode comprises a portion of a gate bus. OEL pad 104 is

electrically connected to the drain of the TFT 102. The

## drain of the TFT 101

is electrically connected to the gate electrode of the TFT 102, which in turn

is electrically connected to the storage capacitor 103. The TFT-OEL devices

are typically pixel units that are formed into a flat panel display.

## Brief Summary Text - BSTX (7):

FIG. 1b is a cross-sectional view, illustrating the process of forming a

pixel structure of this conventional TFT-OEL device. As shown in FIG. 1b, a

polysilicon layer is deposited over a transparent and insulating substrate 111

and the polysilicon layer is patterned into a polysilicon island 118. Next, a

first insulating gate layer 112 is deposited over the polysilicon island 118

and over the surface of the insulating substrate 111. A layer of silicon 114

is deposited over the gate insulator layer 112 and patterned by

photolithography over the polysilicon island 118, such that, after ion

implantation source and drain regions are formed in the polysilicon island 118.

Ion implantation is conducted with N-type dopants. A gate bus 116 is applied

and patterned on the insulating gate layer 112, and then a second insulating

layer 113 is applied over the entire surface of the device. Contact holes are

cut in the second insulating layer 113 and electrode materials are applied to

form contacts with the thin-film-transistors. The electrode material attached

to the **source** region of TFT 102 also forms the top electrode 122 of the storage

capacitor 103. A **source** bus and a ground bus are also formed over the second

insulating layer 113. In contact with the <u>drain</u> region of TFT 102 is the anode

136 for the OEL material. Then, an insulating passivation layer 124 is

deposited over the surface of the device. The passivation layer 124 is etched

leaving a tapered edge. The OEL layer 132 is then deposited over the passivation layer 124 and the anode layer 136. Finally, a cathode electrode layer 134 is deposited over the surface of the device.

Detailed Description Text - DETX (2): FIG. 2 is a diagrammatic plan view of an active matrix OLED display device of full color according to the invention. Every pixel structure 200 of the active matrix OLED display device of full color comprises mainly two thin film transistors T.sub.1 and T.sub.2, a storage capacitor C.sub.s, a color filter 212, an OLED device structure 218 constructed on the top surface 214 of a substrate 210, and a black matrix region 220 outside the color filter region 212 and under the thin film transistor T.sub.2. Both thin film transistors T.sub.1 and T.sub.2 comprise respectively a source electrode, a **drain** electrode and a gate electrode. The gate electrode of the TFT T.sub.1 comprises a portion of a gate line. The source electrode of the TFT T.sub.1 is electrically connected to a data line and the drain electrode is electrically connected to the gate electrode of the TFT T.sub.2. gate electrode of the TFT T.sub.2 is electrically connected to the storage capacitor C.sub.s. The OLED device structure 218 is electrically connected to the drain electrode of the TFT T.sub.2. Referring to FIG. 2, the TFT T.sub.2 is connected in series with the OLED device structure 218 and the TFT T.sub.1 is connected in series with the storage capacitor C.sub.s. The OLED device structure 218 is connected to the top surface 214 of an insulating substrate 210, such as a glass The black matrix region 220 is deposited over substrate. the top surface 214 of the insulating substrate. The TFT T.sub.1 is the switching transistor with

the data busline 205 as the data line, the gate busline 206 as the gate line and V.sub.dd bus 207 as the power supply bus.

Detailed Description Text - DETX (8):

FIG. 6 is a cross-sectional view taken along the line B-B' in FIG. 2

illustrating the island process. In this process, a poly-si layer 606 is

deposited over the buffer layer 502 to define **source and** drain electrode

regions of the TFT T.sub.1 and define source and drain electrode regions of the

TFT T.sub.2. FIG. 6 shows only the **source** electrode region 604 and the **drain** 

electrode region 602 of the TFT T.sub.2. Then, a polycrystalline silicon

island is formed and defined by laser crystallization and etching method, as shown in FIG. 6.

Detailed Description Text - DETX (9):

In the embodiment of the present invention, the  $\underline{\textbf{source}}$  and  $\underline{\textbf{drain}}$  electrode

regions of the TFT T.sub.1 are formed after ion implantation and are conducted

with N+type dopants over the electrodes. The **source and** drain electrode

regions of the TFT T.sub.2 are conducted with P+type dopants over the electrodes.

Detailed Description Text - DETX (11):

FIG. 8 is a cross-sectional view taken along the line B-B' in FIG. 2

illustrating the interlayer process of the full-color OLED display device

according to the invention. In this process, an interlayer 802 is deposited

over the gate layer and the polycrystalline silicon island. Then, two contact

holes 904 and 906 are made and a metal layer 902 is covered over the interlayer

802. The **source and drain** electrodes are deposited by definition. The result

is shown in FIG. 9.

Detailed Description Text - DETX (12): Then, a passivation layer 1002 is covered on the metal layer 902, as shown in FIG. 10. The passivation layer 1002 may be made of photosensitive resin material or non-photosensitive resin material. A portion of the passivation layer 1002, the region of the color filter 212 and the drain electrode of the thin film transistor T.sub.2, are etched after exposure and development using a photo mask pattern by a standard photolithography process. Then, a layer of color filter made of photosensitive resin type is coated on the interlayer 802 by a standard photolithography process to define a color filter 212. The result is shown in FIG. 11. After this step, a transparent layer 1202, such as indium-tin-oxide (ITO), is deposited over the passivation layer 1002, the color filter 212 and the whole surface of the device. transparent layer is defined as an anode layer and is electrically connected to the **drain** electrode of the thin film transistor T.sub.2. The result is shown

Detailed Description Text - DETX (14):

FIG. 14 is a cross-sectional view taken along the line A-A' in FIG. 2, where numeral 1402 represents an N+type doping polysilicon region. The polysilicon regions on the left-hand and right-hand sides of poly-si layer 606 are used as the <u>drain</u> electrode and the <u>source</u> electrode regions, respectively.

Claims Text - CLTX (1):

in FIG. 12.

1. A pixel structure of an organic light-emitting diode (OLED) display device comprising: a substrate having top and bottom surfaces; a first thin

film transistor having a source electrode, a drain electrode and a gate electrode, said source electrode of said first thin film transistor being electrically connected to a data line, and said gate electrode comprising a portion of a gate line; a second thin film transistor having a source electrode, a drain electrode and a gate electrode, said gate electrode of said second thin film transistor being electrically connected to said **drain** electrode of said first thin film transistor; a storage capacitor, said storage capacitor being connected in series with said first thin film transistor and being electrically connected to said gate electrode of said second thin film transistor; a color filter being formed in the pixel region of said display device; a black matrix region being deposited under said second thin film transistor and outside said color filter region to reduce the leakage of light and increase the contrast of said display device: and an OLED device structure comprising an anode electrode layer and a cathode metal layer and being constructed on the top surface of said substrate, said anode electrode of said OLED device structure being electrically connected to said drain electrode of said second thin film transistor and being connected in series with said second thin film transistor, via said color filter to get red, green and blue colors of light to form said OLED device of full color; wherein said black matrix region are deposited over the top surface of said substrate, said first and second thin film transistors, said storage capacitor and said color filter are all formed above said black matrix region and below said OLED

device structure.